



- Loctite 271 (92-809820)
- Anti-Corrosion Grease (92-802867A1)
- 4 Cycle Oil (92-802833A1)

Note: Apply Power Trim and Steering Fluid to All O-rings and Seals.

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
-		826729T 2	POWER TRIM ASSEMBLY-COMPL	1		
1		811604F	MANIFOLD ASSEMBLY	1		
2	22	56800	PIPE PLUG	9		
3		880952A 1	TILT CYLINDER ASSEMBLY	1		
4		823553T	PISTON ROD	1		
5		878239A 1	GUIDE KIT	1		
6		811607A 1	REPAIR KIT	1		
7		811610A 1	CHECK VALVE KIT	1		
8		878243A 1	GUIDE ASSEMBLY	2		
9		878413A 1	PISTON/ROD ASSEMBLY	1	(PORT)	
9		878414A 1	PISTON/ROD ASSEMBLY	1	(STBD.)	
10	35	12184A 1	TRIM FILTER ASSEMBLY	1		
11		813442A 2	VALVE ASSEMBLY	1		
12	53	812844	E RING	1		
13		811612A 3	O RING KIT	1		
14		811617T 1	PUMP	1		
15	19	811613	PLUG ASSEMBLY	1		
16	10	40003 27	SCREW	4		
17	12	43450	WASHER	4		
18		811611	COVER	1		
19		828710	DRIVE SHAFT	1		
20		828708T	TRIM MOTOR	1	(BREAKDOWN ON POWER TRIM	
21	10	828709	SCREW	2	(LONG)	
21	10	811616	SCREW	2	(SHORT)	
22		811614T	SHAFT ASSEMBLY	1		
23	22	56800	PIPE PLUG	2		
24	17	44431	GROOVE PIN	1		
25	17	821539	GROOVE PIN	1		
26		99625 1	SHAFT	1		
27		818298Q 1	ANODE ASSEMBLY	1		
28	10	40003 30	SCREW (M6 X 1 X 25)	2		
29	12	29245	WASHER	2		
30	10	40003 77	SCREW (M10 X 1.5 X 30)	6		
31	12	40023 19	WASHER	6		
32	54	26550	CLIP	2		
33	10	878608	SCREW (10-16 X .60)	2		
34		69205	C WASHER	2		
35		99630 1	STRIKER PLATE	2		
36	13	58643	LOCKWASHER	2		
37	11	46335	NUT	2		
38		NSS	DECAL POWER TRIM	1	(USE WHERE APPLICABLE)	